

	WORKING CONDITION STANDARD PREMIUM		
Surface treatment			
Crane fully dismantled, brushed and painted in any color	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Full crane cleaned and re-coated	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
All pins removed and treated (zinc dichromate plating)			<input type="checkbox"/>
All pins visible surface protection with cold zinc coating and renovation of seized pins		<input type="checkbox"/>	<input type="checkbox"/>
Outrigger pins removal and reconditioning			<input type="checkbox"/>
Preventive or conditional repairs (visual inspection & repair whenever necessary)			
Structural elements			
Electrical cabinets and heat resistors repair		<input type="checkbox"/>	<input type="checkbox"/>
Operator cab repair	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Steel fabrications, including cracks and structural deformation repair	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Welding repair process on cracks (after diagnosis)		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Safety line		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Hoist wire rope		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Trolley distribution wire rope front and rear		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Fasteners, cotter pins & bolts.		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Mechanical elements			
Slewing ring bolt check and tightening to optimum torque per Potain's standard		<input type="checkbox"/>	
Slewing ring check (gap measurement, replacement not included)		<input type="checkbox"/>	
Slewing ring blot replacement			<input type="checkbox"/>
New slewing ring (when necessary)			<input type="checkbox"/>
Steel pulleys bearing		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Plastic pulleys		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Trolley's roller & bearings		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Hoist motors & gearboxes repair. Seals & bearings, winding & insulation check and repair.	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Corrosion check and repair on all hydraulic cylinders - Self erecting cranes only		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Electrical motors wiring		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Gearboxes oil and sealing change		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Crane sheave bearings		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Hydraulic cylinder check: pressure test/rod inspection/valves			<input checked="" type="checkbox"/>
Hydraulic connectors & fittings			<input checked="" type="checkbox"/>
Hydraulic pump oil & filter			<input checked="" type="checkbox"/>
Electrical elements			
Brake contactor, lift, distribution & orientation	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Startup contactors	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Operator cab controls		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Remote control and safety controls		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Safety sensors and limit switches	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Overall inspection			
Fasteners, cotter pins & bolts.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Remote control and safety controls	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Steel element visual inspection - structural damage, cracks and corrosion	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Mast fish plates visual inspection - damages, cracks and general wear	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Hook blocks (wear & cracks)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Safety sensors, limit switches, electrical cables and outlets	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Functional test of frequency inverters, hoist and security switches	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
ID Plates of the crane	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Functional test of displays & alarm signals (buzzers, airspeed indicator, load moment indicator...)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Test & calibration of motion limiters (limit switches, load limiter, load moment limiter...)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Gearboxes oil level check	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Quality reports			
Visual Pre-Delivery Inspection			<input type="checkbox"/>
Visual inspection - hoist test & calibration		<input type="checkbox"/>	<input type="checkbox"/>
Warranty			
1 month warranty, parts & services but for normal wear per our Used Crane sales terms & conditions. Warranty start at date of invoice.			<input type="checkbox"/>
Exclusions			
As part of our reconditioning program, some additional repair may be required which are not included in the standard list. Cost for these additional repairs, or part replacement, will be submitted to customer for prior approval.			
v Cab window			
v Frequency inverter			
v Digital display / Top tracing / joysticks / wind speed indicator / Remote control			
v Air Conditioning			
v Perforating rust			
v Main component that can not be refurbished (rotors, housings, shafts, pinions, ...)			



Program included

Depending on parts condition: parts will be changed or repaired whenever necessary

Preventive: components will be systematically replaced regardless of their condition.